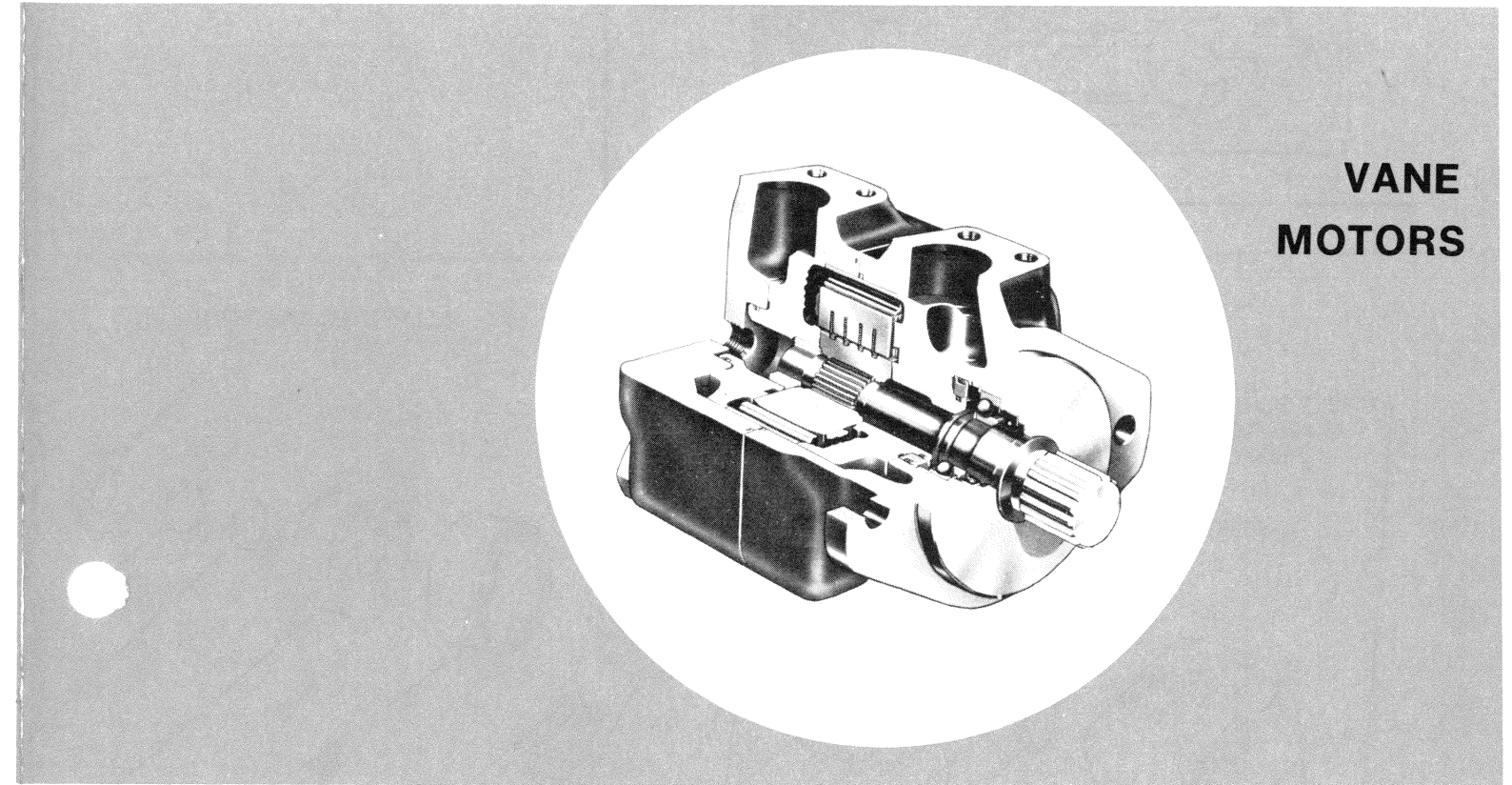
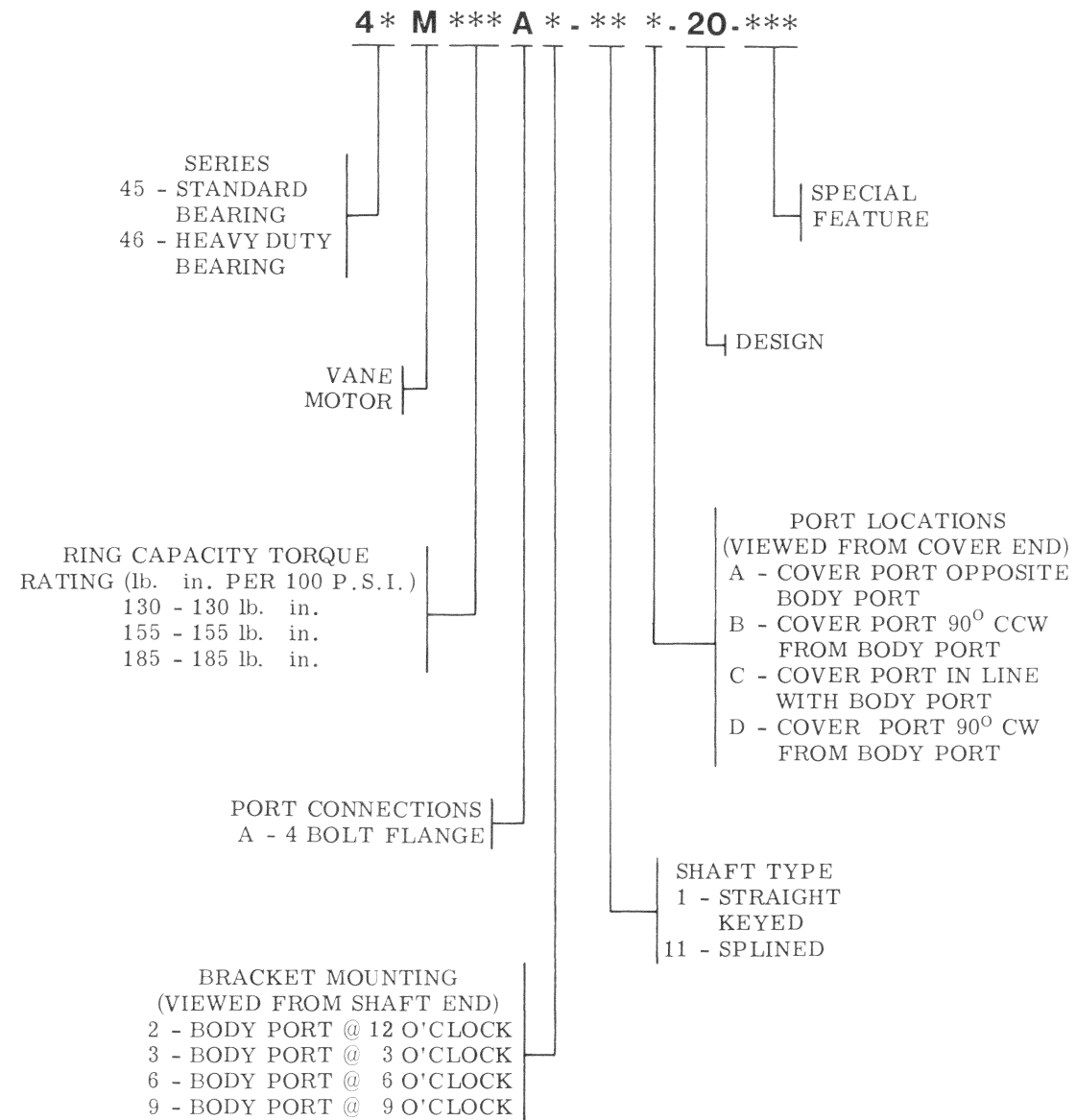


MODEL CODE BREAKDOWN



SERVICE PARTS INFORMATION

45M & 46M SERIES - 20 DESIGN

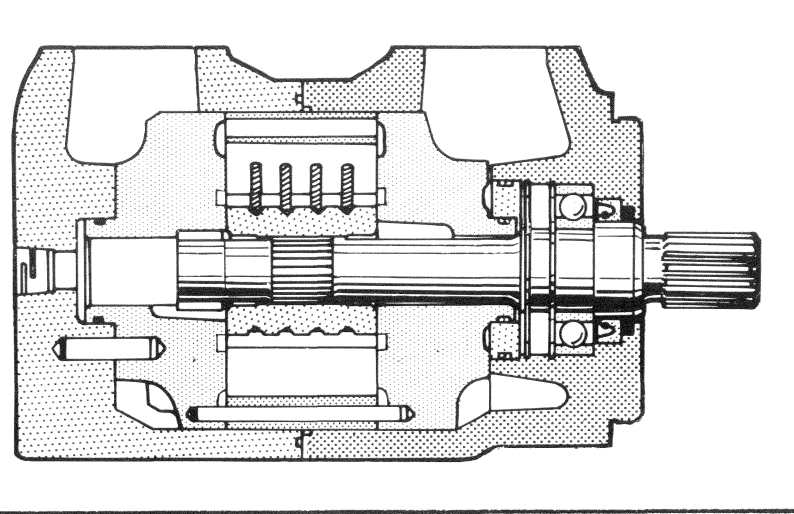
To insure sustained efficiency and maximum trouble-free life of this precision equipment, initial and continuous filtration of the fluid medium to 25 microns absolute or less is essential. (For information pertaining to Sperry Vickers economical 3 or 10 micron filters, see installation drawing 522140.)

Litho in U.S.A.

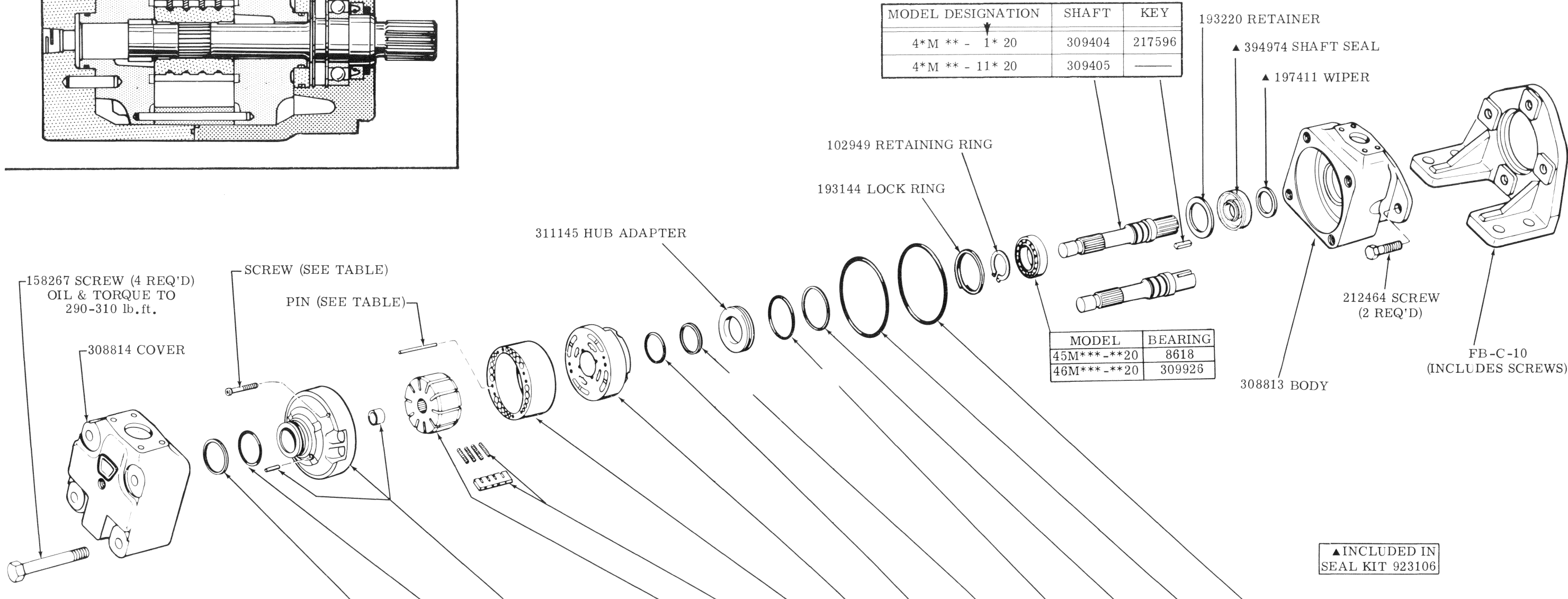
Revised 12-1-78

SPERRY VICKERS
TROY, MI. 48084

M-2743-S



MODEL DESIGNATION	SHAFT	KEY
4*M ** - 1* 20	309404	217596
4*M ** - 11* 20	309405	—



MODEL	BEARING
45M***-**20	8618
46M***-**20	309926

▲ INCLUDED IN SEAL KIT 923106

MODEL	CARTRIDGE KIT	SCREW (2 REQ'D) OIL & TORQUE TO 8-12 lb.ft.	BACK-UP RING	"O"RING	PRESS. PLATE S/A (INCLUDES BUSHING AND PINS)	PIN (2 REQ'D)	ROTOR	VANE KIT 10 VANES 40 SPRINGS	RING	PRESS. PLATE	"O"RING	BACK-UP RING	"O"RING	BACK-UP RING	"O"RING	"O"RING
THESE PARTS ARE INCLUDED IN CARTRIDGE KIT																
4*M130*-**20	923111								308815							
4*M155*-**20	923110	255837	▲ 271738	▲ 199816	309403	194898	307209	923108	309416	309402	▲ 199816	▲ 271738	▲ 154085	▲ 271795	▲ 309009	▲ 257447
4*M185*-**20	923109								308815							