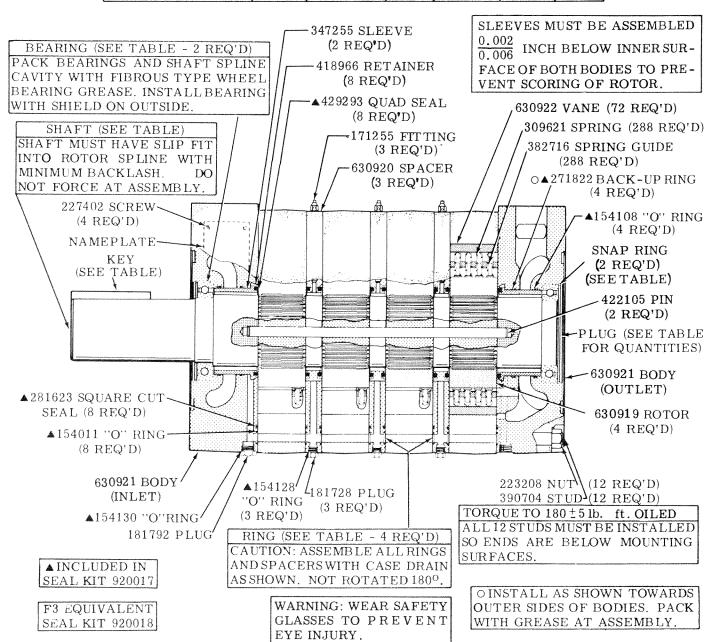
Service Parts Information



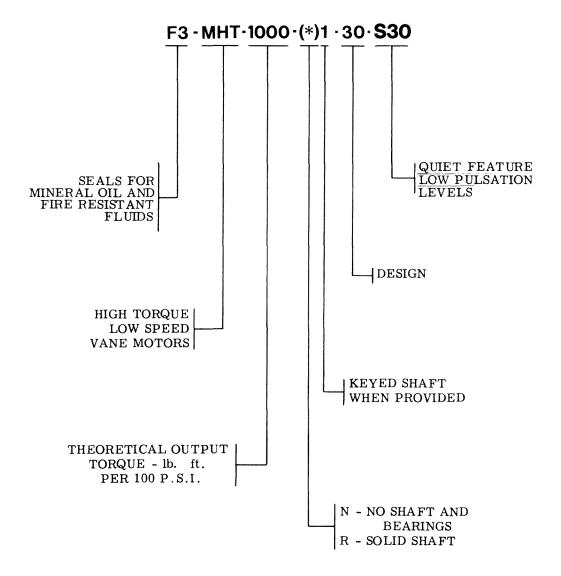
HIGH TORQUE LOW SPEED VANE MOTORS MHT-1000-*1-30-S30

		,			,		
	MODEL	SHAFT	SNAP RING	KEY	BEARING	PLUG	RING
-	MHT-1000-R1-30-S30	390616	354386	332265	310539	7074 (1)	242026
	MHT-1000-N1-30-S30		***************************************		Medical Commission of the Comm		343020



CAUTION: WHEN ASSEMBLING CARTRIDGE, INSERT VANES IN ROTOR SLOTS AT THE MINOR DIA-METER OF CAM RING. ROTATE CARTRIDGE ONE COMPLETE REVOLUTION PRIOR TO ASSEMBLY WITH BODIES. THIS PREVENTS MISALIGNMENT OF SPRINGS AND GUIDES. MAKE SURE THE MARK-ED ROTOR TOOTH OF EACH CARTRIDGE IS IN LINE BEFORE INSTALLATION OF SHAFT.

MODEL CODE BREAKDOWN



For satisfactory service life of these components, use full flow filtration to provide fluid which meets ISO cleanliness code 18/15 or cleaner. Selections from Vickers OFP, OFR, and OFRS series are recommended.