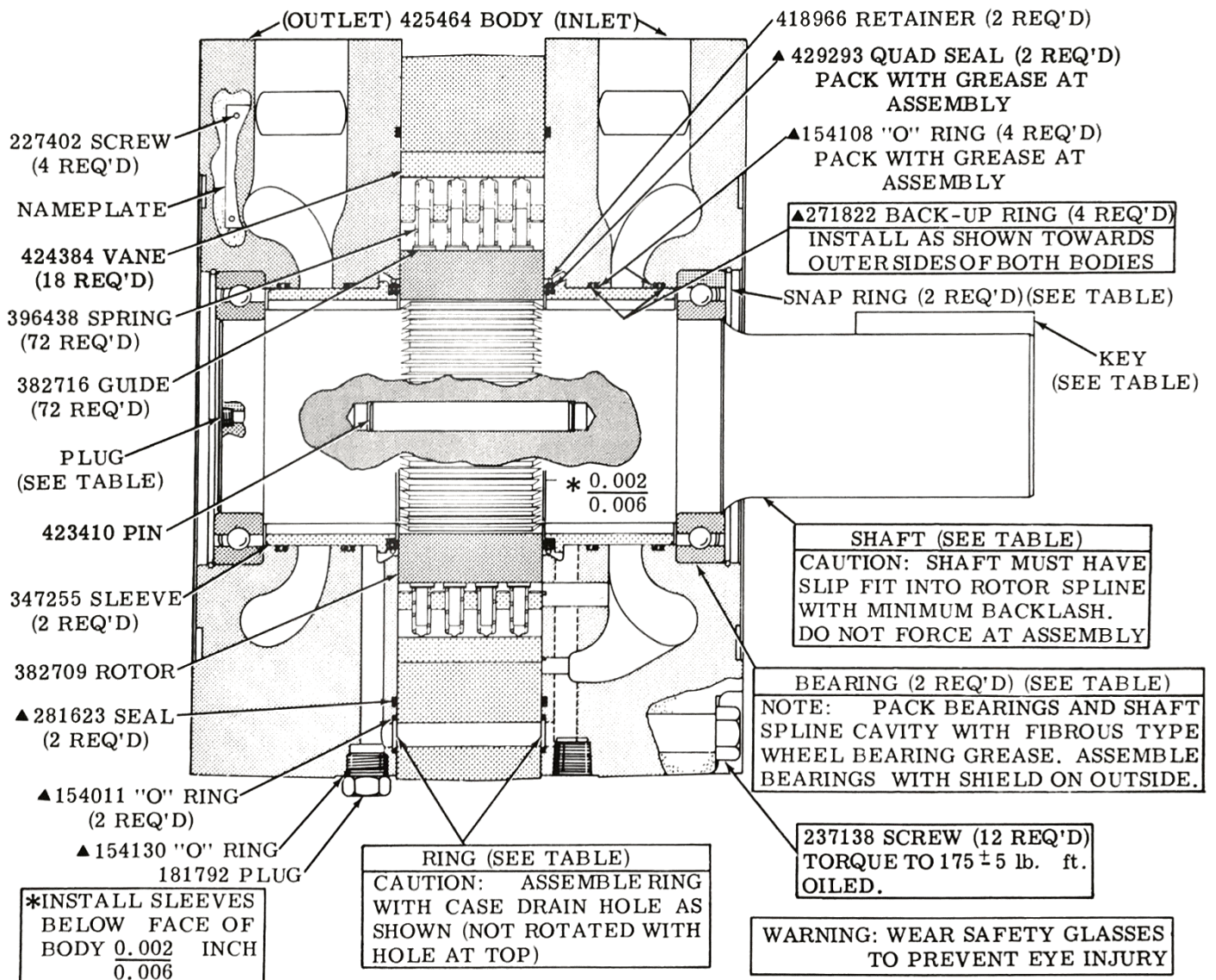


Service Parts Information

HIGH TORQUE LOW SPEED VANE MOTORS

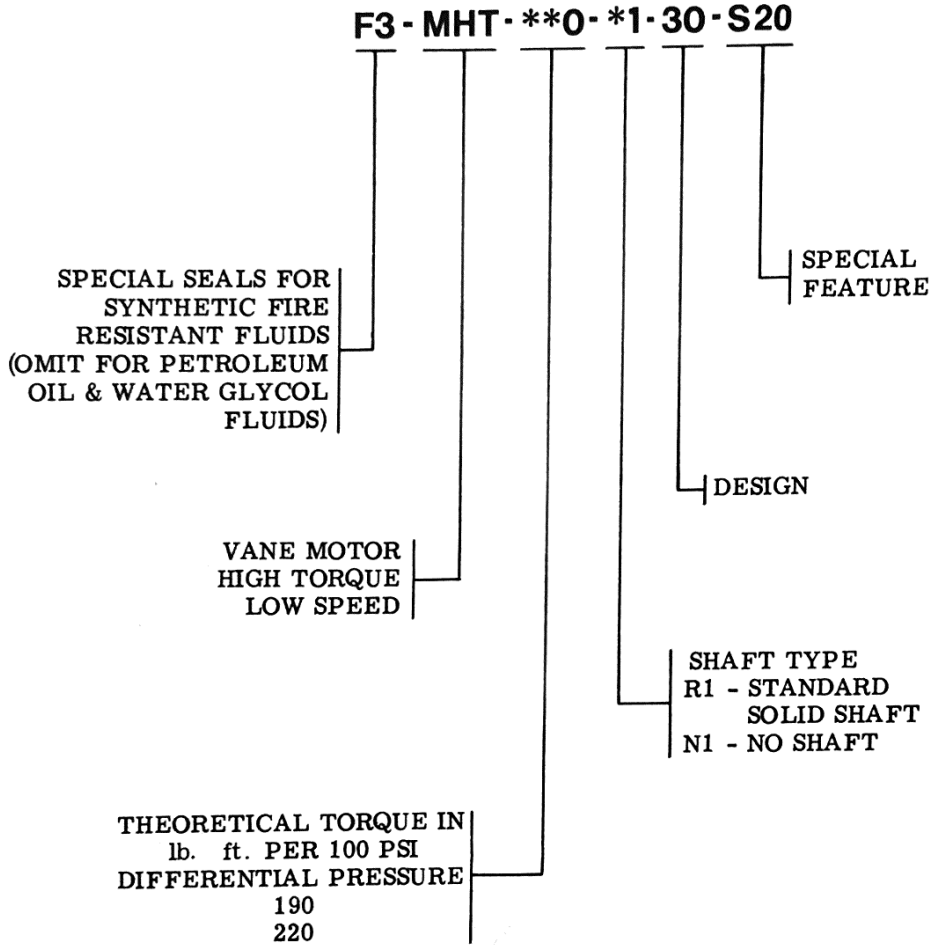
STD/F3 SEAL KIT CROSS REFERENCE	
▲ STD	F3
919873	919874

MODEL	SHAFT	SNAP RING	KEY	BEARING	PLUG	RING
MHT-190-N1-30-S20	—	—	—	—	—	—
MHT-190-R1-30-S20	345769	354386	306439	310539	7074	364468
MHT-220-N1-30-S20	—	—	—	—	—	—
MHT-220-R1-30-S20	345769	354386	306439	310539	7074	375223



CAUTION: WHEN ASSEMBLING CARTRIDGE, INSERT VANES IN ROTOR SLOTS AT THE MINOR DIAMETER OF CAM RING. ROTATE CARTRIDGE ONE COMPLETE REVOLUTION PRIOR TO ASSEMBLY WITH BODIES. THIS PREVENTS MISALIGNMENT OF SPRINGS AND GUIDES.

MODEL CODE BREAKDOWN



To insure sustained efficiency and maximum trouble-free life of this precision equipment, initial and continuous filtration of the fluid medium to 25 microns absolute or less is essential. (For information pertaining to Sperry Vickers economical 3 or 10 micron filters, see installation drawing 522140.)