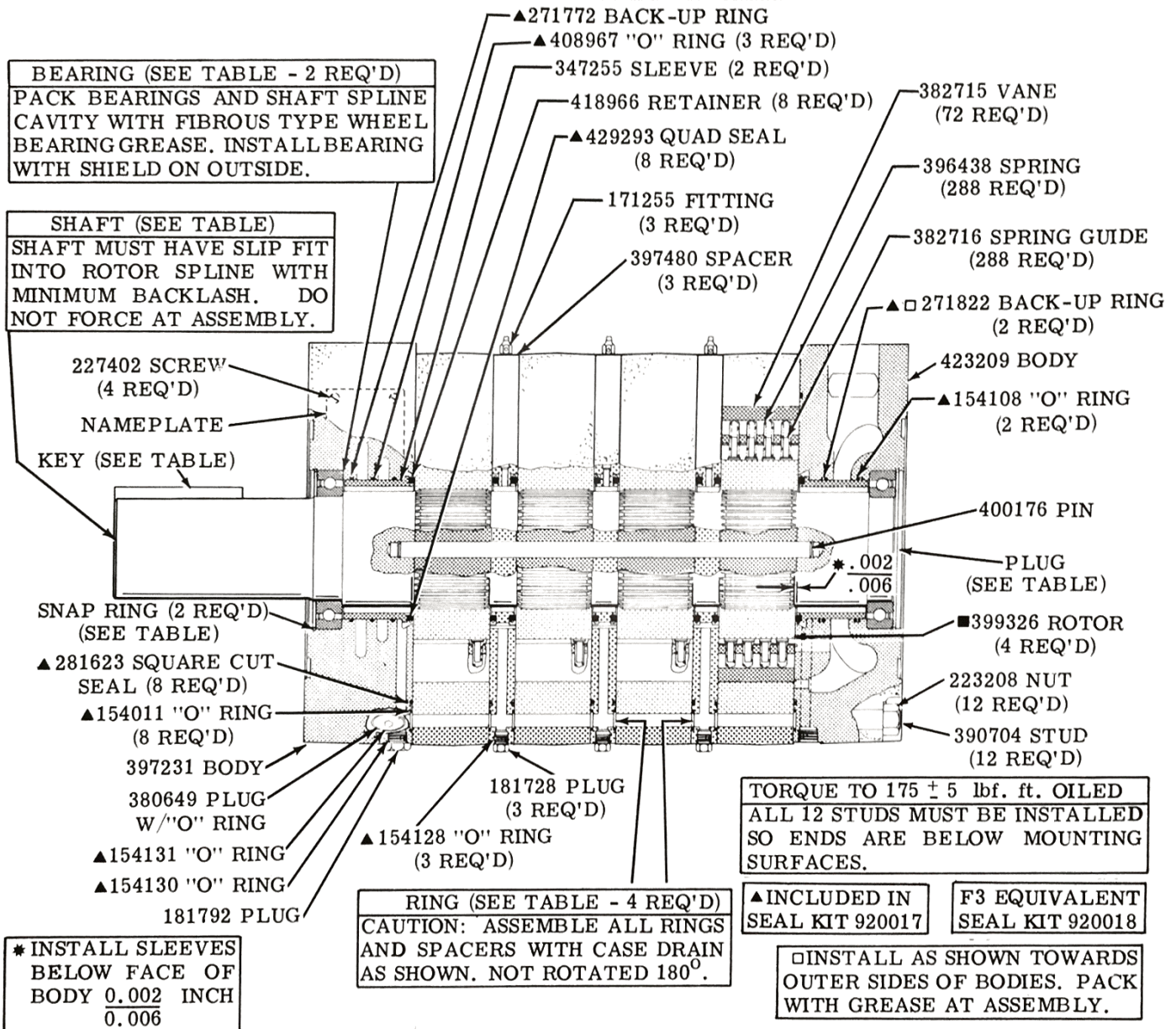


Service Parts Information

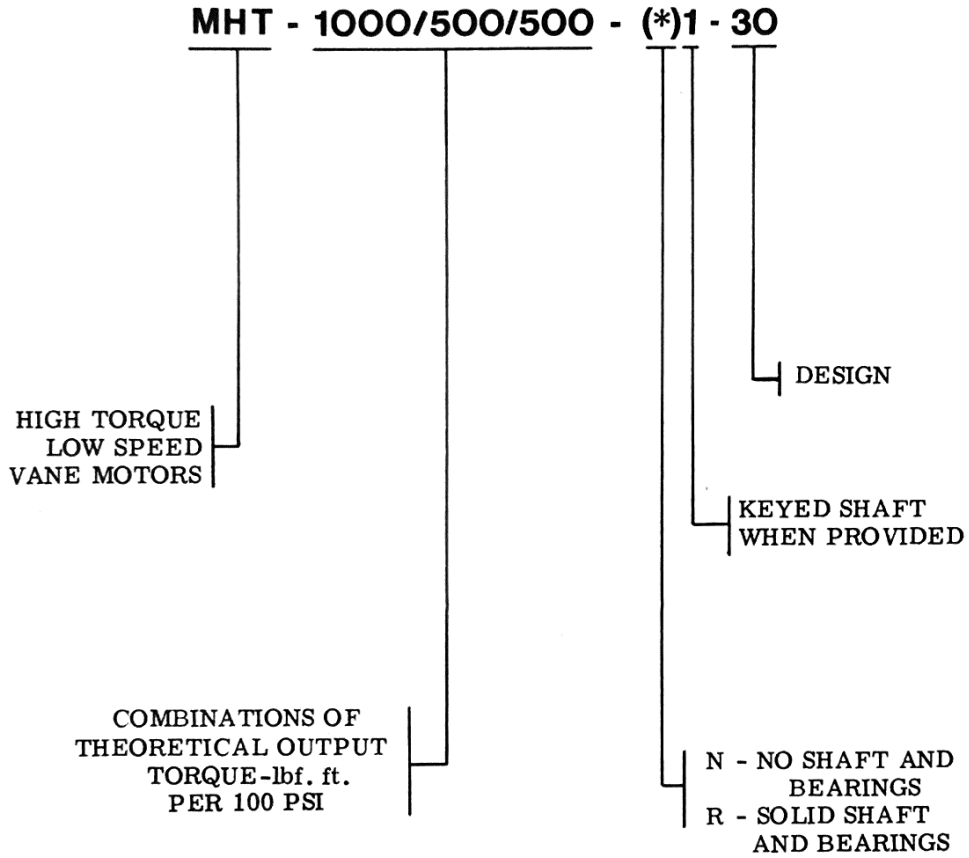
HIGH TORQUE LOW SPEED VANE MOTORS

MODEL	SHAFT	SNAP RING	KEY	BEARING	PLUG	RING
MHT-1000/500/500-R1-30	390616	354386	332265	310539	7074 (1)	343826
MHT-1000/500/500-N1-30					378603 (2)	



CAUTION: WHEN ASSEMBLING CARTRIDGE, INSERT VANES IN ROTOR SLOTS AT THE MINOR DIAMETER OF CAM RING. ROTATE CARTRIDGE ONE COMPLETE REVOLUTION PRIOR TO ASSY WITH BODIES. THIS PREVENTS MISALIGNMENT OF SPRINGS AND GUIDES.

MODEL CODE BREAKDOWN



To insure sustained efficiency and maximum trouble-free life of this precision equipment, initial and continuous filtration of the fluid medium to 25 microns absolute or less is essential. (For information pertaining to Sperry Vickers economical 3 or 10 micron filters, see installation drawing 522140.)

Litho in U. S. A.