

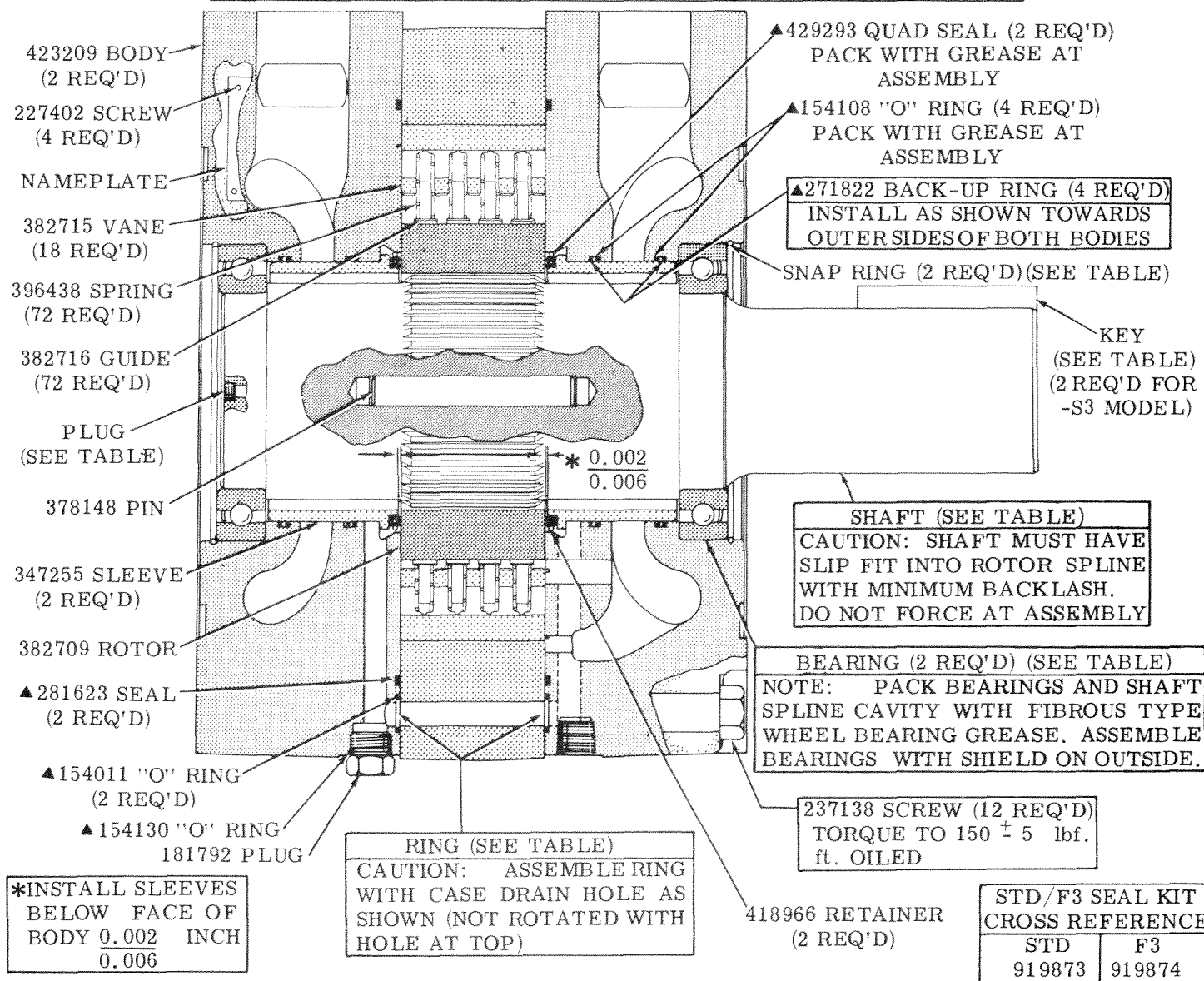
# Service Parts Information



**HIGH TORQUE  
LOW SPEED  
VANE MOTORS**

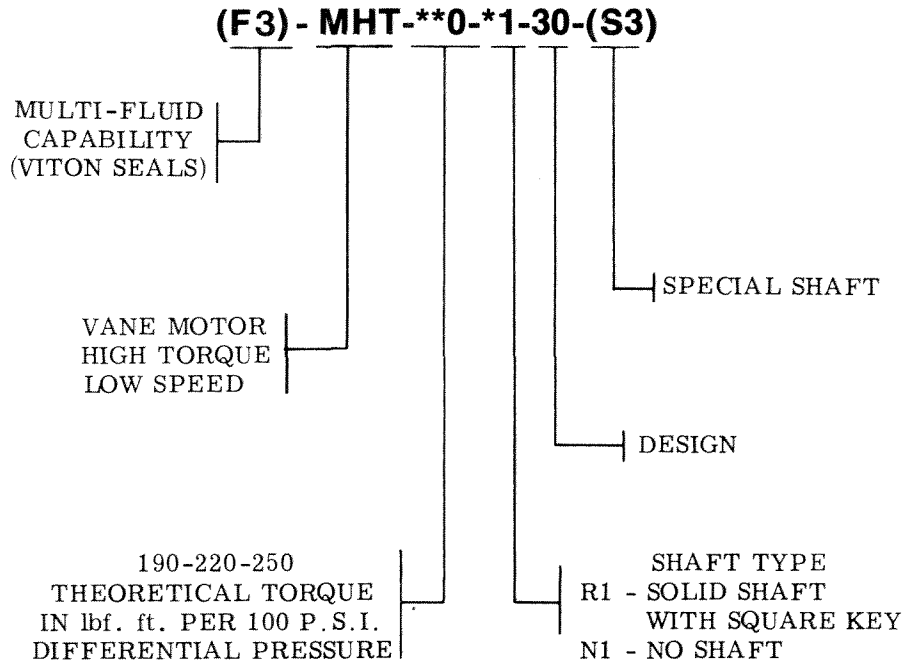
MHT 190/220/250

MODEL	SHAFT	SNAP RING	KEY	BEARING	PLUG	RING
MHT-190-N1-30	—	—	—	—	378603	364468
MHT-190-R1-30	345769	354386	306439	310539	7074	
MHT-220-N1-30	—	—	—	—	378603	375223
MHT-220-R1-30	345769	354386	306439	310539	7074	
MHT-250-N1-30	—	—	—	—	378603	343826
MHT-250-R1-30	345769	—	—	—	7074	
MHT-**0-R1-30-S3	401966	354386	306439	310539	—	



**CAUTION: WHEN ASSEMBLING CARTRIDGE, INSERT VANES IN ROTOR SLOTS AT THE MINOR DIAMETER OF CAM RING. ROTATE CARTRIDGE ONE COMPLETE REVOLUTION PRIOR TO ASSY WITH BODIES. THIS PREVENTS MISALIGNMENT OF SPRINGS AND GUIDES**

# MODEL CODE BREAKDOWN



For satisfactory service life of these components, use full flow filtration to provide fluid which meets ISO cleanliness code 18/15 or cleaner. Selections from Vickers OFP, OFR, and OFRS series are recommended.