

# Service Parts Information

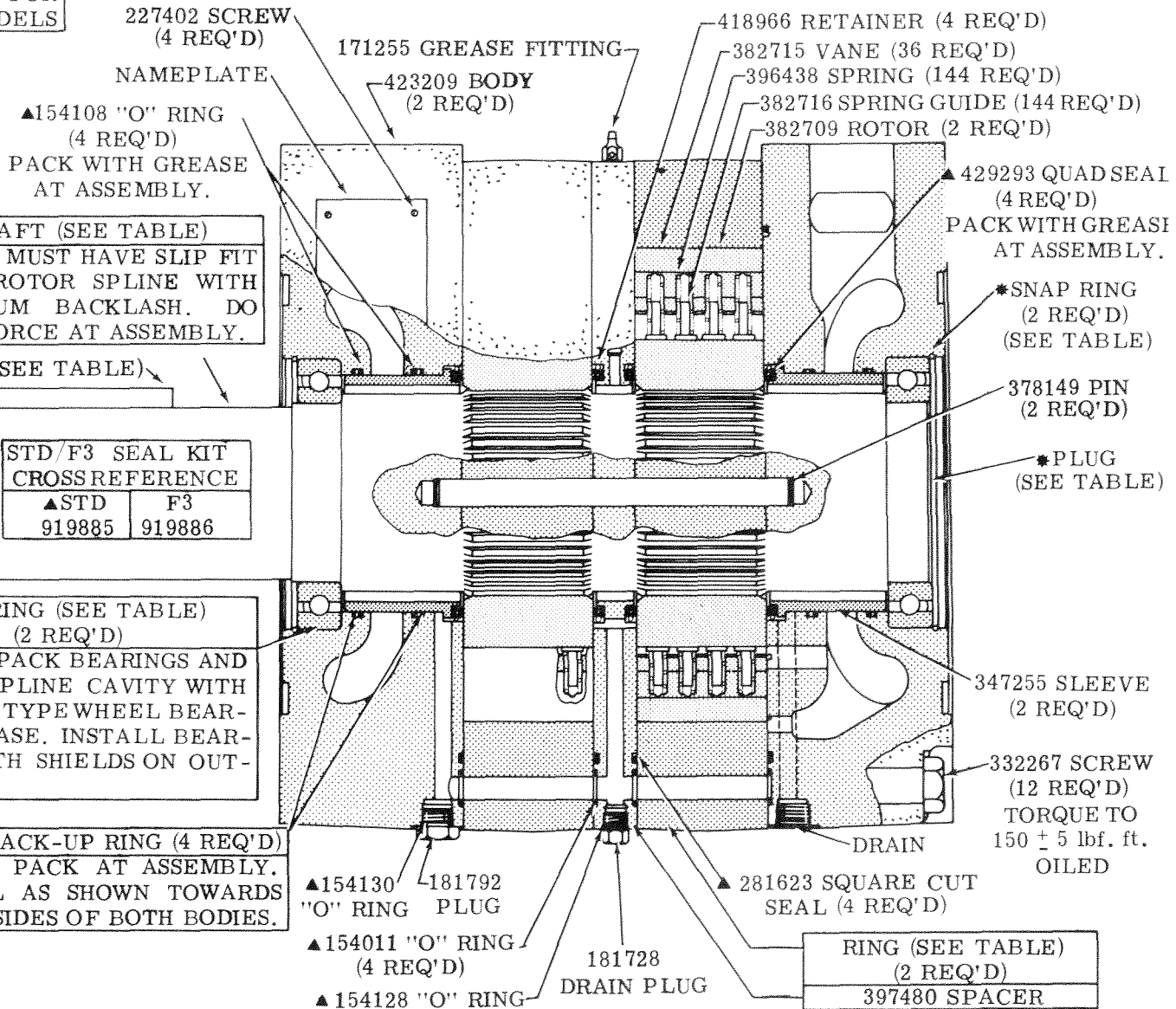


**HIGH TORQUE  
LOW SPEED  
VANE MOTORS**

MHT 380/440/500

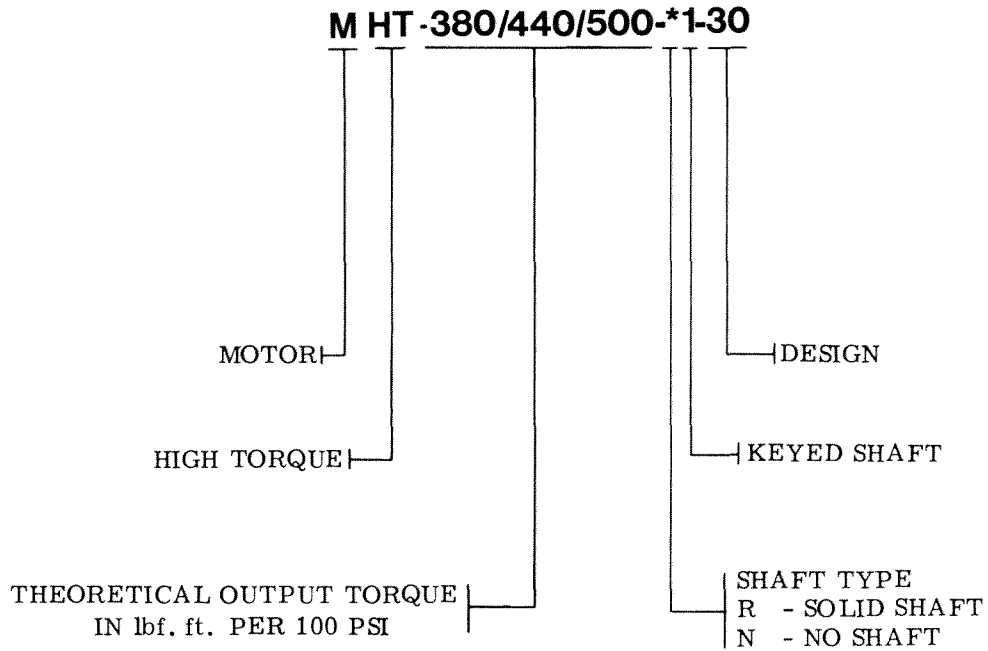
MODEL	SHAFT	SNAP RING	KEY	BEARING	PLUG	RING
MHT-380-*1-30						364468
MHT-440-*1-30	377512	354386	332265	310539	7074	375223
MHT-500-*1-30						343826

**\*OMIT FOR  
N1 MODELS**



**CAUTION: WHEN ASSEMBLING CARTRIDGE, INSERT VANES IN ROTOR SLOTS AT THE MINOR DIAMETER OF CAM RING. ROTATE CARTRIDGE ONE COMPLETE REVOLUTION PRIOR TO ASSEMBLY WITH BODIES. THIS PREVENTS MISALIGNMENT OF SPRINGS AND GUIDES.**

# MODEL CODE BREAKDOWN



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For satisfactory service life of these components, use full flow filtration to provide fluid which meets ISO cleanliness code 18/15 or cleaner. Selections from Vickers OFP, OFR, and OFRS series are recommended.