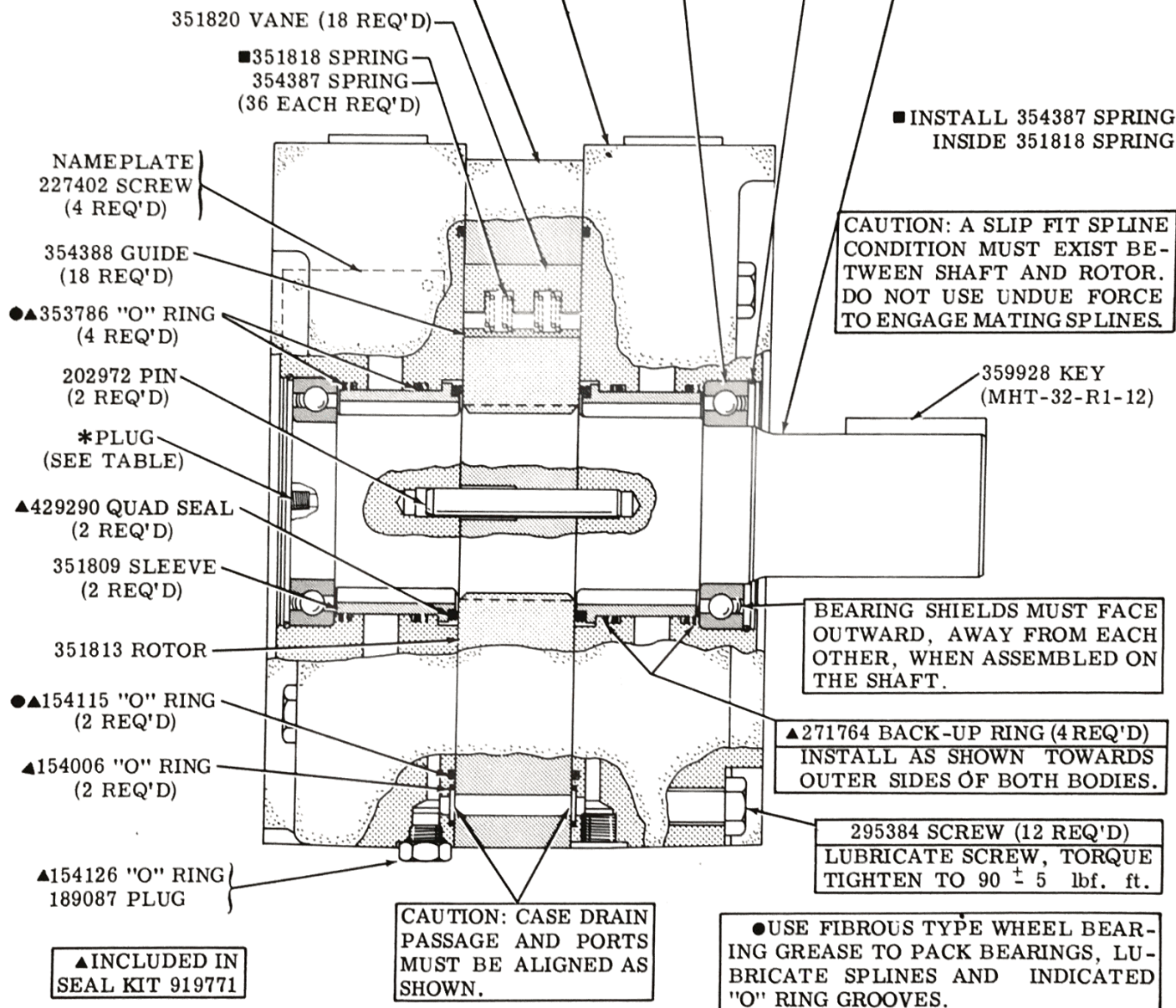


Service Parts Information

MHT-32 VANE MOTORS

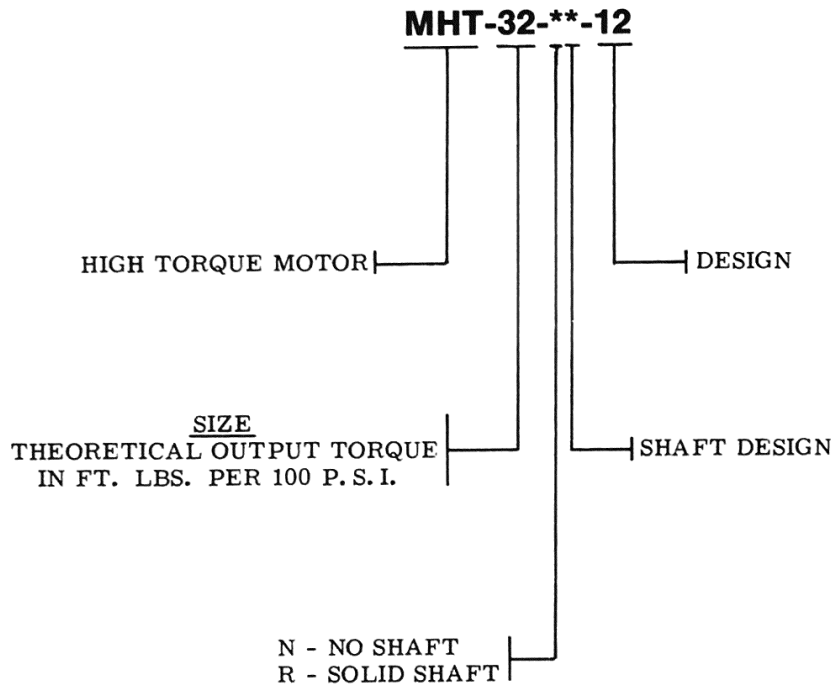
MHT-32-**-12

MODEL	RING	BODY (2 REQ'D)	● BEARING (2 REQ'D)	SNAPRING (2 REQ'D)	SHAFT	*PLUG
MHT-32-N1-12	351846	351811	—	—	—	—
MHT-32-R1-12			353192	351810	359956	7074



CAUTION: WHEN ASSEMBLING CARTRIDGE, INSERT VANES IN ROTOR SLOTS AT THE MINOR DIAMETER OF CAM RING. ROTATE CARTRIDGE ONE COMPLETE REVOLUTION PRIOR TO ASSY WITH BODIES. THIS PREVENTS MISALIGNMENT OF SPRINGS AND GUIDES.

MODEL CODE BREAKDOWN



To insure sustained efficiency and maximum trouble-free life of this precision equipment, initial and continuous filtration of the fluid medium to 25 microns absolute or less is essential. (For information pertaining to Sperry Vickers economical 3 or 10 micron filters, see installation drawing 522140.)