## **Service Parts Information**



**MULTI-TORQUE VANE MOTORS** 

## MHT SERIES 380 THRU 460

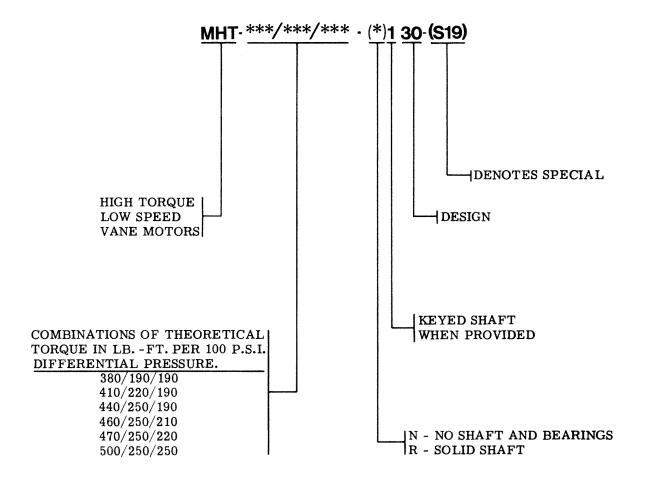


	MODEL		SHAFT	SNAP RING	KEY	BEARING (2 REQ'D)	RING	RING ''B''	PLUG	
	MHT-380/190/190-*1	-30		(2 REQ'D)		(Z KEQ D)	''A'' 364468	364468		
	MHT-440/250/190-*1-30		377512	354386	332265	310539		375223	7074	
	MHT-500/250/250-*1							343826		
	MHT-410/220/190-N MHT-470/250/220-N		-	******************************			375223	364468 343826		
	MHT-460/250/210-N						405171	405171		
*OMIT			CDDING	(144 DEOID)		715 VANE				
N1 MOI	VET C			(144 REQ'D)- TABLE)—		6 REQ'D)		326 MUS		
	ASSEMBLE RING			PACER	11 -	382716 GUI		ON RO		
. 25 DIAMETER POINT TOWARD			3 91400 5	171255	11 / .	(144 REQ	PO	TOR.	Ales W.	TONG
			]	FITTING	$         r^3$	99326 ROT	OR L	SLEEVI	ee Mitter	
	BLE PORTED BO	DDY.			11 11	347255 SLI		.002 BE	LOW F	ACE
397231 DO	UBLE PORT BODY					(2 REQ'	D)	.006 OF		
-	NAMEPLATE		<b>\</b>		111		42سم	3209 BO	DY	
227402 SCREW (4 REQ'D)					111		<b>▲</b> 154	4108 ''O''	RING	
▲429293 QU	VAD SEAL (4 REQ'D)				1   1		: AF 87.A	(2 REQ'I		
GREASE P	ACK AT ASSEMBLY	NK .			dun		200001	REASE I T ASSEN		
	''O'' RING (3 REQ'D)						0000041	SNAP R		
	PACK AT ASSEMBLY							(SEE TA		
* KEY						***************************************	3933 <b>H H</b>	3781 <b>4</b> 9 P	TNT	
TABLE)								(2 REQ'I		
1110111			d'	PROGRAMORIA STATE OF THE PROGRAM STATE OF THE PROGR			₩	~*PLUC	•	
		(					(	SEE TAI		
							▲271822 BACK-UP RING			
							<b>7</b>		EQ'D)	Turio
*SHAFT (SEE TABLE)				H_				TALL AS	SHOW	
CAUTION: SHAFT MUST HAVE		L∕ U			PUPUP			RDS OUT	ER SID	ES OF
SLIP FIT INTO ROTOR SPLINE		J.			<u> </u>		BOI	JY.		
WITH MINIMUM BACKLASH. DO NOT FORCE AT ASSEMBLY.				<b>≱/</b>   <b>‡</b>				267 SCR		
							_LdI `	RQUETO		•
	(SEE TABLE) S AND SHAFT SPLINE	<b>│</b> └── <i>┤</i> ──		118966	\		<b>£ △</b> 281	1623 SQU		
	BROUS TYPE WHEEL	/		TAINER \					(4 REQ'	*
I	SE. ASSEMBLE BEAR	/		REQ'D) \\	\		▲1540	11 ''O''R	ING (4 R	EQ'D)
1	LDS TOWARDS THE	/	1	792 PLUG \ \		CATIMICS	T. A CCT	MDIED	OTH DI	NICO
OUTSIDE.	/ ا	L▲1541		\	CAUTION AND SP.					
38064	<u>)</u>	\\ LOCATED AS SHOWN. NOT RO-						- 1		
	181728 PLUG- \ TATED WITH HOLE AT TOP.									
326976 PLUG										
AINCLUDED IN CAUTION: WHEN ASSEMBLING CARTRIDGE, INSERT VANES IN ROTOR										
SEAL KIT 919887  SLOTS AT THE MINOR DIAMETER OF CAM RING. ROTATE CARTRIDGE ONE COMPLETE REVOLUTION PRIOR TO ASSY WITH BODIES. THIS PRE-										
II	NCLUDED IN	ONE COM	IPLETE	REVOLUTIO	N PRIO	R TO ASSY	WITH I	SODIES.	THIS P	RE-

VENTS MISALIGNMENT OF SPRINGS AND GUIDES

F3 SEAL KIT 919888

## MODEL CODE BREAKDOWN



For satisfactory service life of these components in industrial applications, use full flow filtration to provide fluid which meets ISO cleanliness code 18/15 or cleaner. Selections from Vickers OFP, OFR, and OFRS series are recommended.